
PS965

Recommended Application Instructions

PS965 is a combination of heat sealable backing for fabrics with pressure sensitive adhesive on a liner. First the product is heat sealed or heat laminated to the backside of fabric. Then designs are cut from the fabric, the liner is peeled away, and the designs are tacked to garments. The pressure sensitive adhesive holds them in place for heat sealing or embroidery sewing.

Provides a permanent bond for most cotton, polyester, poly/cotton blends and some other fabrics. Not suitable for nylons and rain repellent coated fabrics. Edge fraying can occur unless laser cut or embroidery sewn.

Application to Backside of Fabric

Place the PS965 on the backside of the fabric with its adhesive side against the fabric (ie the liner is up).

Heat seal at 325 to 350 deg.F for 5 to 8 seconds at medium pressure.

Note: Press settings may vary. Always pre-test on scrap material.

Application to Garment

After the designs are cut, the liner is stripped away and they are placed in position and pressed down by hand at room temperature. This should be sufficient to hold them in place for sewing. If additional hold is desired, heat sealing at the conditions, shown above, can also be performed. Note that the designs will not be repositional after heat sealing.

For non-sew permanent adhesion, after the cut designs are stripped away from the liner and placed on the garment:

Cover with a clean release sheet.

Heat Seal at 340 deg.F for 15 to 30 seconds, depending on cloth thickness.

Remove the cover sheet warm.

If the cover sheet is to be reused, wipe away the adhesive residue before reuse.

Additional Instructions

If you have any questions, please call the toll free number, shown above.