

PS965

PRODUCT DATA SHEET

Description: *Pressure Sensitive/ Heat Seal film combination
Typically, the film is heat sealed to the backside of fabrics. Designs cut from this are tacked to clothing prior to heat sealing. After application, the designs are permanently bonded to the clothing.*

Specialty Adhesive Film/ Twill USA

PO Box 150
10510 Randall Ave.
Aurora, IN 47001
Ph: 800-519-7567

Features & Benefits

Light tack for positioning
Repositionable prior to heat sealing
Easy to handle
Provides stiffening for handling
Bonds designs permanently to cotton, polyester, blends and most fabrics.

STANDARD PRODUCT CONSTRUCTION

Combined adhesive thickness: .005"
Width: 14.0" and 51"
Carrier: Release polyester film

Product Applications

Single and Multi-layer, multi-color decoratives and appliques

TACK PROPERTIES OF BACKED DECORATIVES TO CLOTHING

180 deg. Peel (oz/in)
to twill: 3.0
to cotton: 8.0
to fleece: 8.0

Recommended Application Conditions

Backing of fabrics/designs

Temperature: 320-340°F
Dwell: ~3 sec

Loop Tack: N/A

Static Sheer: N/A

Application of backed decorative

Hand press at room temperature. Then heat seal to garment at
Temperature: 340°F
Dwell: ~15 to 30 sec, depending on fabric thickness and number of layers.