
Sports Fabrics with Pressure Sensitive Backing

Recommended Application Instructions

Applicable to sports twill, diamond twill, sports brite metallic, and sports felt with pressure sensitive adhesive backing.

Cutting

Cut with blade cutter for rolls, flat bed blade, waterjet, or laser cutter.

Cutter settings vary depending on manufacturer. To determine the proper settings, test cut some scrap material.

On blade cutters, use a sharp 60 deg. blade. On blade cutters for rolls, cut in TRUE image, NOT mirror, down to the mylar carrier, but not through it.

Application to Garment

Remove the mylar backing to expose the pressure sensitive adhesive.

Lay the cut design in the desired position and hand press onto the garment.

Embroidery stitch the edges.

Heat Sealing

Heat sealing is not required for this product, but can be performed either before or after embroidery stitching to increase the hold of the design to the garment.

Note: After heat sealing the design is not repositional.

Cover with a **clean** release sheet

Heat seal at **340 deg.F** for **10 to 15 seconds** at **medium to firm** pressure.

Remove the cover sheet hot. It may have some residue on it after heat sealing. After it cools, this can be wiped away.